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2020.0 DEFENDER (LE), 303-05B

ACCESSORY DRIVE - INGENIUM I4 2.0L PETROL/INGENIUM I4 2.0L PETROL - PHEV

IDLER PULLEYS (G2401289)

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REMOVAL

**NOTE:**

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

1. Raise and support the vehicle on a suitable 2 post lift.

Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).

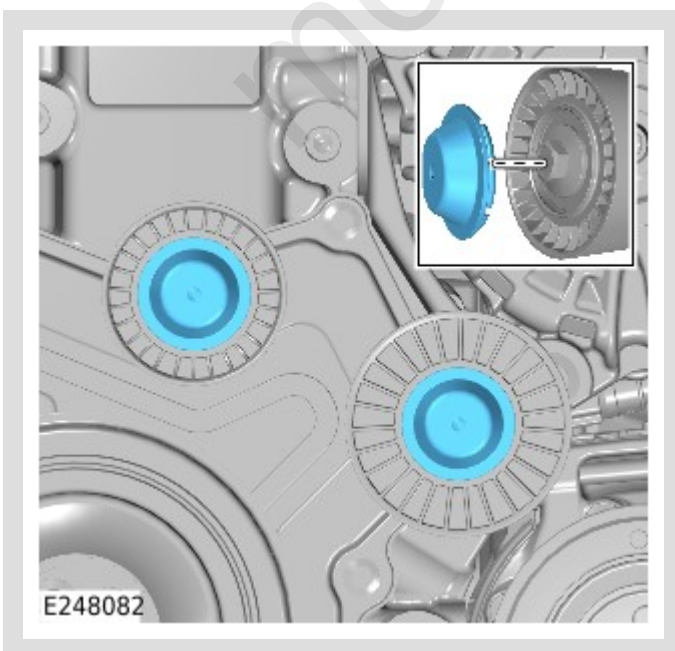
2. Disconnect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

3. Remove the accessory drive belt.

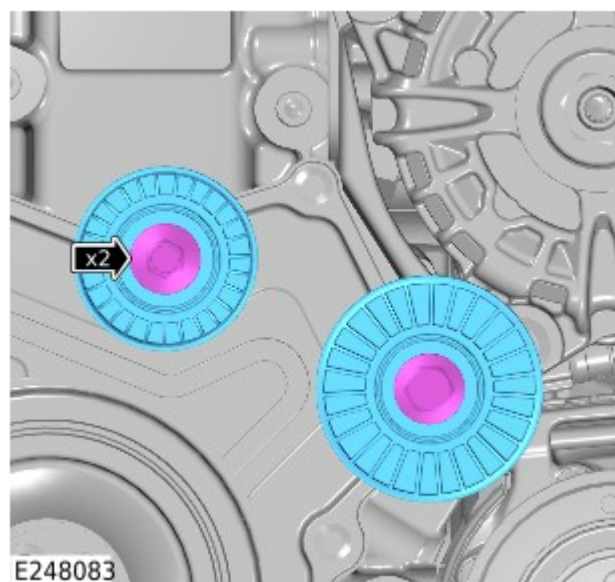
Refer to: [Accessory Drive Belt - INGENIUM I4 2.0L Petrol](#) (303-05B Accessory Drive - INGENIUM I4 2.0L Petrol/INGENIUM I4 2.0L Petrol - PHEV, Removal and Installation).

- 4.



Remove the 2 bolt covers.

5.



- Remove the left idler pulley bolt.
- Remove the left idler pulley.
- Remove the right idler pulley bolt.
- Remove the right idler pulley.

INSTALLATION

1.

- Install the left idler pulley.
- Install and tighten the bolt.
Torque: 25Nm
- Install the right idler pulley.
- Install and tighten the bolt.
Torque: 47.5Nm

2.

Install the 2 bolt covers.

3.

Install the accessory drive belt.

Refer to: [Accessory Drive Belt - INGENIUM I4 2.0L Petrol](#) (303-05B Accessory Drive - INGENIUM I4 2.0L Petrol/INGENIUM I4 2.0L Petrol - PHEV, Removal and Installation).

4.

Connect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

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